Assembly Instructions

1. Install the tee valve sub-assembly to the 3 point carrier valve mount, and position as shown in the exploded view.
2. Slip the ½" bypass hose (from the relief valve) over the fitting on the bottom of the tank. Slide the hose clamp to the end of the hose and secure.
3. Find the 1" x 36" pump feeder hose. Using a good quality thread sealant, carefully thread the 1" fitting into the strainer and the ¾" fitting into the inlet side of the pump. Slip the hose all the way onto the fittings and secure with the hose clamps.
4. Attach the ¾" hose coming off the valve assembly to the output side of the pump by threading the ¾" fitting into the pump and securing with the hose clamp. Remember to use sealant.
5. The roller pump is included with the assembly. Attach the adapter, the torque chain and S-hook to the pump as needed. It is intended for this pump to be mounted directly to the tractor PTO. The torque chain needs to be secured to the tractor to keep the pump from spinning.
6. Wrap the handgun hose around the hose hangers which are attached to the tank straps.
7. Using sealant thread the gauge into the top of the tee valve assembly.
8. Mount the upright angles to the inside of the mounts on the 3-point carrier using the supplied ½" bolts and nuts. Attach the backrack to the upright angles using the square U-bolts and nuts. Note: the backrack can be mounted in either a high or low position and the uprights can be adjusted for desired height. Attach the U-brackets as shown.
9. Loosen the eye bolts and remove the 7" hinge bolts. Line up the outer booms and reassemble the hinge bolt through the outer boom yoke, the hinge casting and the spring connector. Tighten the eye bolt until the spring is at the desired tension. Lock the eye bolt in place with the inner whiz flange locknut. Bolt on the boom extensions using the 3/8" X 1-3/4" bolts and hex lock nuts.
Assembly Instructions (continued)

10. Hook an end of each boom chain on an “S” hook attached to the top bar tube. Slip a slide clamp onto each outer boom. Place the other end of the boom chain between the ears of the slide clamp and secure with a 3/8” X 1” flange screw. Level the outer booms by moving the slide clamps in or out as needed. Tighten the bolts in the slide clamps to hold the clamps in place.

11. Attach the appropriate hose assemblies onto each of the boom sections. The center section has five nozzles, with “L” connectors on each end.

12. Join the designated feeder hose from the tee valve sub-assembly to each boom section and secure in place with hose clamps.

Tip Selection

Important note:
The tips supplied as standard with this boom assembly are number AIXR11003VP tips. when you refer to the rate charts found in this owners manual, these rates are based on water. Please read this tip selection section carefully before attempting to operate your boom assembly.

The selection of proper tips for the boom is determined by the gallon per acre (GPA) requirement which is specified on the chemical label. The following characteristics also have a determining factor and must be considered:

1. Speed of spraying (MPH)
2. Boom nozzle spacing (specified in inches)
3. Solution weight and conversion factor (CF)
4. Gallons of solution to be sprayed per acre
5. Spraying pressure

Useful Formulas:
GPM - Gallons Per Minute
GPA - Gallons Per Acre
MPH - Miles Per Hour

Calibration

Chemical labels may show application rates in gallons per acre, gallons per 1000 square feet, or gallons per 100 square feet. You will note that the tip chart shows all 3 of these rating systems.

Once you know how much you are going to spray, then determine (from the tip chart) the spraying pressure (PSI), and the spraying speed (MPH).

Determining the proper speed of the pulling vehicle can be done by marking off 100, 200, & 300 feet. The speed chart indicates the number of seconds it takes to travel the distances. Set the throttle and with a running start, travel the distances. Adjust the throttle until you travel the distances in the number of seconds indicated by the speed chart. Once you have reached the throttle setting needed, mark the throttle location so you can stop and go again, returning to the same speed.

Add water and proper amount of chemical to the tank and drive to the starting place for spraying.

Suggested Minimum Spray Heights

<table>
<thead>
<tr>
<th>Nozzle Type</th>
<th>Nozzle Height</th>
<th>Spray Angle</th>
<th>20° Spacing</th>
<th>30° Spacing</th>
<th>40° Spacing</th>
</tr>
</thead>
<tbody>
<tr>
<td>TeeJet (Flat Spray)</td>
<td>65°</td>
<td></td>
<td>22°-24°</td>
<td>33°-35°</td>
<td>NR*</td>
</tr>
<tr>
<td>TeeJet (XR TeeJet)</td>
<td>80°</td>
<td></td>
<td>17°-19°</td>
<td>26°-28°</td>
<td>NR*</td>
</tr>
<tr>
<td>TeeJet (XR TeeJet)</td>
<td>110°</td>
<td></td>
<td>12°-14°</td>
<td>16°-18°</td>
<td>NR*</td>
</tr>
<tr>
<td>FloodJet</td>
<td>120°</td>
<td></td>
<td>***</td>
<td>***</td>
<td>***</td>
</tr>
</tbody>
</table>

* Not Recommended
*** Wide angle spray tip is influenced by nozzle orientation

The critical factor is to achieve a double spray pattern overlap.

Spraying Solutions Other Than Water

Since all the tabulations are based on spraying water, which weighs 8.34 lbs per USA gallon, conversion factors must be used when spraying solutions which are heavier or lighter than water. To determine the proper size nozzle for the solution to be sprayed, first multiply the desired GPM or GPA of solution by the rate conversion factor. Then use the new converted GPM or GPA rate to select the proper size nozzle.

Example: Desired application rate is 20 GPA of 28% Notrogen. Determine the correct nozzle size as follows:

GPA (Solution) x Conversion Factor = GPA
20 GPA (28%) x 1.13 = 22.6 GPA (Water)

The applicator should choose a nozzle size that will supply 22.6 GPA of water at the desired pressure.

<table>
<thead>
<tr>
<th>Weight of Solution</th>
<th>Specific Gravity</th>
<th>Conversion Factors</th>
</tr>
</thead>
<tbody>
<tr>
<td>7.0 lbs per gallon</td>
<td>.84</td>
<td>.92</td>
</tr>
<tr>
<td>8.0 lbs per gallon</td>
<td>.96</td>
<td>.98</td>
</tr>
<tr>
<td>8.834 lbs per gallon (Water)</td>
<td>1.00</td>
<td>1.00</td>
</tr>
<tr>
<td>9.0 lbs per gallon</td>
<td>1.08</td>
<td>1.04</td>
</tr>
<tr>
<td>10.0 lbs per gallon</td>
<td>1.20</td>
<td>1.10</td>
</tr>
<tr>
<td>10.65 lbs per gallon (28% Nitrogen)</td>
<td>1.28</td>
<td>1.13</td>
</tr>
<tr>
<td>11.0 lbs per gallon</td>
<td>1.32</td>
<td>1.15</td>
</tr>
<tr>
<td>12.0 lbs per gallon</td>
<td>1.44</td>
<td>1.20</td>
</tr>
<tr>
<td>14.0 lbs per gallon</td>
<td>1.68</td>
<td>1.30</td>
</tr>
</tbody>
</table>

Miscellaneous Conversion Factors

One Acre = 43,560 square feet = 0.405 Hectare
One Hectare = 2.471 Acres
One Gallon Per Acre = 9.35 Liters Per Hectare
One Mile = 5280 Feet = 1610 Meters = 1.61 Kilometers
One Gallon = 128 Fluid Ounces = 8 Pints = 4 Quarts = 3.79 Liters = 0.83 Imperial Gallons
One Pound Per Square Inch = 0.069 bar = 6.895 Kilo-Pascals
One Mile Per Hour = 1.609 Kilometers Per Hour

Higher pressure not only increases the flow rate of the nozzle, but it also influences the droplet size and the rate of orifice wear. As pressure is increased, the droplet size decreases and the rate of orifice wear is increased.

The values given in the tabulation section of this owners manual indicate the most commonly used pressure ranges for the associated spray tips.
Tank Care and Maintenance

Warning: Do not use the tank as a container for fuel oils, kerosene, gasoline, or any other petroleum distillate product. All polyolefins are softened and permeated by such products. In an enclosed area the vaporization of these materials from the outside surface of the tank could create a dangerous condition.

The tank should not be used as a pressure vessel nor used with chemicals or solutions having a weight of more than 12 pounds per gallon.

Store the tank in a dry dark place when not in use. Storage out of sunlight will prolong the life of the trailer.

Do not drop, strike, or kick the tank, especially at low temperatures. Tanks become brittle and are subject to cracking at temperature below 20° Fahrenheit.

Always flush the tank with water and a neutralizing agent (such as ‘Nutra-Sol’) at the end of each use, to prevent contamination of solutions.

Information About The Sprayer

Roller pumps are positive displacement pumps, which means that the entire solution being pumped must go somewhere or the pump will break. In this roller pumping system, solution is drawn from the tank, and forced to a planned source, such as boom nozzles, or handgun. The pressure is controlled by a pressure relief valve, which is a spring-loaded device that controls the amount of fluid bypassed (or recirculated) to the tank. The gray handle is to be tightened to increase pressure, and loosened to decrease pressure.

The ‘Tee-Valve’ is the on/off control which allows the operator to manually control the solution going to the boom.

After Spraying

After use, fill the sprayer tank part way with water. Start the sprayer, and allow the clear water to be pumped through the plumbing system and out through the spray nozzles. Refill the tank about half full with plain water and use FIMCO Tank Neutralizer and Cleaner, and repeat cleaning instructions above. Flush the entire sprayer with the neutralizing/cleaning agent, then allow the clear water to be pumped through the plumbing system and out through the spray nozzles.

WARNING: Some chemicals will damage the pump valves if allowed to soak untreated for a length of time! ALWAYS flush the pump as instructed after each use.

Testing the Sprayer

Attach the sprayer to the tractor 3 point hitch. Mount the pump to the PTO and affix the torque chain.

Open the tank lid and be sure the tank is clean and free of foreign material. Fill the tank about 1/2 full with plain water.

NOTE: It is VERY important for you to test your sprayer with plain water before actual spraying is attempted. This will enable you to check the sprayer for leaks, without the possibility of losing any expensive chemicals.

Before starting, open the suction line valve (located underneath the carrier frame), turn the relief valve handle out to lower the line pressure. This will help prime the pump.

CAUTION: Always be sure that the water (or solution) has reached the pump before starting your sprayer. If the pump is allowed to run dry, serious damage to the pump will result.

Always have the pressure line open to the tips so that the air which may be trapped in the line will be forced (or purged) out.

Start the tractor PTO. Check the entire system for leaks. Once the pump is primed, the pressure may be increased by turning the handle of the pressure relief valve in. Keep the pressure line open to the tips when setting the pressure. Set the pressure and then lock the relief valve handle in place. Shut off the directo-valve and check for leaks again. Pressure will increase when the pressure line valve is closed and then return to the preset pressure when the valve is opened again.

During the testing period, be sure to observe the spray pattern given by the spray nozzles. If there is any pattern distortion, it will be necessary to remove and clean the affected tips.

Caution: Never use a metal object or other sharp item for cleaning a nozzle tip. It is better to use a nozzle brush (NOT wire brush) or compressed air for tip cleaning.

WARNING: Do not use pump in an explosive environment. Do not use pump flammable fluids, gasoline, kerosene, fuel, oil, etc.

Cast Iron 6-Roller Pump Assembly #5271706 (Hypro Part #6500C)

* = Only available in Spare Parts Kit #7771795

<table>
<thead>
<tr>
<th>Item No.</th>
<th>Part Number</th>
<th>Mfg Part Number</th>
<th>Qty</th>
<th>Description</th>
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</thead>
<tbody>
<tr>
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<td>5002274</td>
<td>0100-6600C</td>
<td>1</td>
<td>Body w/Seal (Cast Iron)</td>
</tr>
<tr>
<td>2</td>
<td>5017146</td>
<td>0200-6600C</td>
<td>1</td>
<td>End Plate (Cast Iron)</td>
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<tr>
<td>3</td>
<td>5017480</td>
<td>2300-0023</td>
<td>1</td>
<td>Shaft Bearing Cover</td>
</tr>
<tr>
<td>4</td>
<td>5017481</td>
<td>2300-0021</td>
<td>1</td>
<td>Bearing Cover</td>
</tr>
<tr>
<td>5</td>
<td>5031025</td>
<td>99502-H</td>
<td>2</td>
<td>Ball Bearing (Sealed)</td>
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<tr>
<td>6</td>
<td>5034038</td>
<td>2210-0004</td>
<td>4</td>
<td>H.H.C.S. 5/16&quot;-18nc x 3/4&quot; Long</td>
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<td>*7</td>
<td>5072056</td>
<td>1720-0008</td>
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<td>O-Ring Gasket</td>
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<tr>
<td>*8</td>
<td>5110052</td>
<td>2107-0002</td>
<td>2</td>
<td>Seal (Viton)</td>
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<tr>
<td>*9</td>
<td>5112030</td>
<td>1005-0004</td>
<td>6</td>
<td>Super Roller (Standard)</td>
</tr>
<tr>
<td>10</td>
<td>5172038</td>
<td>0300-6600C</td>
<td>1</td>
<td>Rotor/Shaft Assembly</td>
</tr>
</tbody>
</table>
PISTON TYPE PRESSURE RELIEF/REGULATING VALVES

Bypasses excess liquid. Adjustable to maintain control of line pressure at any pressure within the valve operating range. Selected pressure setting firmly held in place by locknut. Extra large passages to handle large flows.

- Polypropylene with stainless steel spring
- Excellent chemical resistance
- EPDM O-Rings
- For pressure to 150 p.s.i.
- 1/4" port for pressure gauge
- Choice of 1/2" or 3/4" NPT (M) inlet & (F) outlet connections

How to order: Specify valve number (Example: 23120-1/2-PP Polypropylene)

Model 23120

Winter Storage

Drain all water out of your sprayer, paying special attention to the pump, handgun, and valve(s). These items are especially prone to damage from chemicals and freezing weather.

The sprayer should be winterized before storage by pumping a solution of RV antifreeze through the entire plumbing system. This antifreeze solution should remain in the plumbing system during the winter months. When spring time comes and you are preparing your sprayer for the spray season, rinse the entire plumbing system out, clearing the lines of the antifreeze solution. Proper care and maintenance will prolong the life of your sprayer.

TeeValve Control Valve

Model: AA17L (Fimco Part #5143295)

- Use to open any of three boom sections lines in any desired combination.
- Raise lever to open, lower lever to close the valve without changing the indexed position.
- Aluminum construction with stainless steel and plastic internal parts for maximum corrosion resistance.
- 3/4" NPT Inlet/Outlet, 3 boom outlet & accessory outlet.
- 1/4" NPT Gauge Port.

Model AA17L, used for selective control of 3-section boom sprayers at pressures up to 300 psi.
Strap Attachment to a “Bent” Buckle
Approx. 6"

The nylon straps are to be inserted in and out of the slots in the buckle, as shown. Be sure the straps are snug before tightening the hook bolts. In most cases, it will be necessary to re-tighten the straps after filling the tank with liquid.

A torque chain, "S" hook, nut, and bolt are included in this assembly, to secure your pump during operation.

1. Attach one end of the torque chain over the threaded stem of the bolt.
2. Thread the whiz nut onto the bolt. Hand-tighten.
3. Thread the bolt, chain, & nut 'pre-assembly' into the threaded hole on the underside of the pump. Tighten sufficiently.
4. Affix the "S" Hook to your frame (or hitch). Wrap the chain around the frame or hitch, and "S-Hook" it in place. Make sure this connection is very secure! Not having a good, tight connection may result in the pump spinning on your PTO shaft, and damaging some components of your sprayer.

*** Insure that this connection point will not allow the roller pump to spin on the PTO shaft ***
Model: 257-8 (8-Row)  
Boom Assembly

5277359  
257-8 Boom Center Section  
Exploded View & Parts List

NOTES:
Assembly of opposite end is similar to this end.
Bolt (Item 8) goes through the yoke on the outer boom(s), then through Item 12 & 15, followed with jam lock nut (Item 3).

For the eyebolt, thread the 1st nut (Item 1) onto the eyebolt, then feed it through the hole in the angle under the lower center section. Use the next nut for adjusting and the first nut for locking the eyebolt into position.
Center "Back-Rack" Mounted in the "High" Position

Mounting Angles ARE used

Center "Back-Rack" Mounted in the "Low" Position

Mounting Angles are NOT used